



HIGH PRESSURE PLUG RE-INSTALLATION PROCEDURE

1. Inspect condition of plug body and components. Replace any that may be damaged. If O-ring has leaked, inspect internal surface for erosion (with boroscope if possible). If erosion is apparent do not re-plug because internal machining (honing, drill/ream) or movement of the O-ring (addition of spacers) may be required.
2. Clean threaded portions of plug.
3. Assemble plug with new O-rings and follow the installation procedure.